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AMENDMENTS TO THE SPECIFICATION

TECHNOLOGY CENTER R3700

Brief Description of the Drawings

Fig. 1a is a cross-sectional view of the patch showing the several layers of the patch.

Fig. 1b is a cross-sectional view of the patch showing the additional optional secondary film and second adhesive layers of the patch.

Fig. 2a is a cross-sectional view of the patch of Fig. 1a showing the layers of the patch attached to a business form.

Fig. 2b is a cross-sectional view of the patch of Fig. 1b showing the additional optional secondary film and secondary adhesive layers of the patch attached to a business form.

Fig. 3a is a cross-sectional view of the patch of Figs. 1a and 2a showing the removal of the card from the patch and form structure.

Fig. 3b is a cross-sectional view of the patch of Figs. 1b and 2b showing the removal of the card including the additional optional secondary film and second adhesive layers from the patch and form structure.

Fig. 4 is a diagrammatic view of the manufacturing process for attaching the patch to a business form.

Fig. 5 is a cross-sectional view of a variant embodiment of the patch and form of Fig. 2a.

Fig. 6 is a cross-sectional view of a variant embodiment of the patch and form of Fig. 2b.

Fig. 7 is a plan view of the patch and form of Figs. 2a and 2b.

Detailed Description of the Drawings

Referring now to the drawings in detail, where like numerals refer to like parts or elements, there is shown in Fig. 1a patch 10 initially comprised of the following four layers from top to bottom: a lamina with release agent 12, a permanent adhesive 14, a breakaway layer 16 having a peripheral edge 16', and a primary film layer 18 having a peripheral edge 18'. In another preferred embodiment, a secondary film layer and second adhesive layer may be

added to create six layers from top to bottom: a lamina with release agent 12, a first adhesive layer 14, a secondary film layer 15, a second adhesive layer 15.5, a breakaway layer 16 having a peripheral edge 16', and a primary film layer 18 having a peripheral edge 18'. The layers of both embodiments are stacked with the lamina with release agent 12 being the top layer and the primary film layer 18 being the bottom layer. When the patch is manufactured, the lamina with release agent 12 is used to segregate the permanent adhesive 14 from the other layers of material when rolled and is peeled away during the manufacturing process, exposing the permanent adhesive layer 14 for bonding to the intended surface.

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